

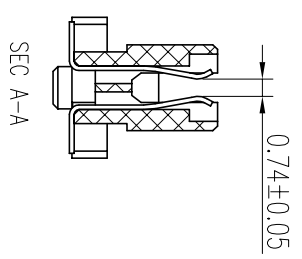
REV	ECN	CONTENT	CHECK	DATE
V0.0		初版	ZY	2019.11.27
V1.0		整理图纸	XCN	2020.06.05

技术要求:

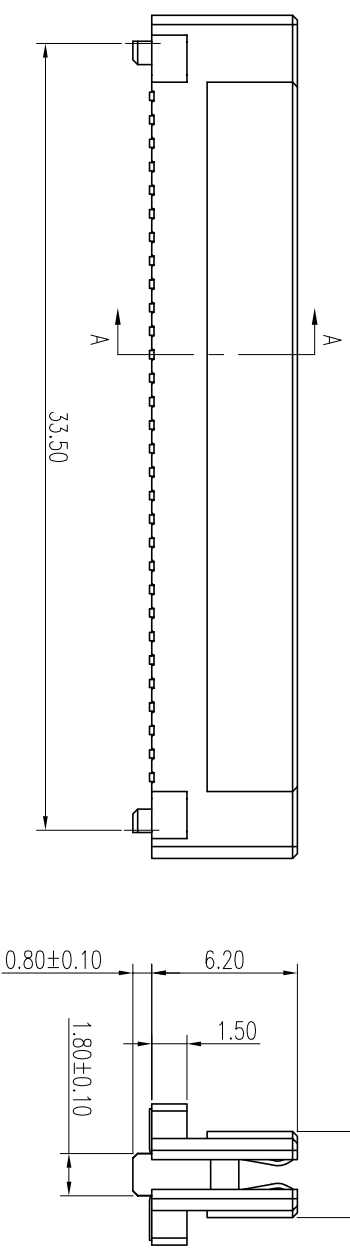
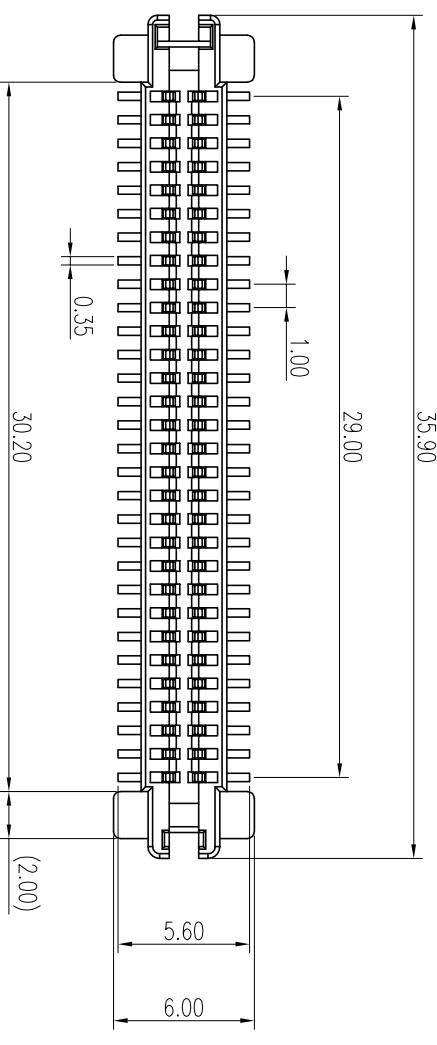
1. 材质: 塑胶: LCP 白色 UL94V-0  
PIN针: 磷青铜 (t=0.20)
2. 电镀: 接触区域镀金最小0.25um;  
焊接区域镀金最小0.025um;  
其余区域镀镍最小2um。
3. PIN针平面度0.15以内。
4. 符合RoHS要求。

焊接说明:

回流焊: 240°C, 20S max, 峰值温度260°C,  
手工焊接: 30W电烙铁, 320±5°C, 3S max

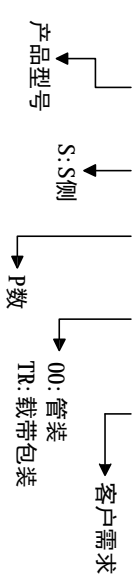


SEC A-A



编码规则

9KF002 S - 60P - XX - XXXXX



General tolerance in mm		radii and chamfers		shorter angle side		=	//
over 0.5	to 3	over 6	to 30	over 120	to 400	over 0.5	to 3
over 3	to 6	over 30	to 120	over 400	to 1000	over 3	to 6
±0.15	±0.2	±0.25	±0.3	±0.5	±0.8	±0.2	±0.5
over 6	to 30	over 120	to 400	over 1000	to 10000	over 3	to 6
over 30	to 60	over 120	to 240	over 400	to 800	over 6	to 10
over 60	to 120	over 120	to 240	over 240	to 480	over 10	to 15
over 120	to 240	over 240	to 480	over 480	to 960	over 15	to 20
over 240	to 480	over 480	to 960	over 960	to 1920	over 20	to 30
over 480	to 960	over 960	to 1920	over 1920	to 3840	over 30	to 45
over 960	to 1920	over 1920	to 3840	over 3840	to 7680	over 45	to 60
over 1920	to 3840	over 3840	to 7680	over 7680	to 15360	over 60	to 90
over 3840	to 7680	over 7680	to 15360	over 15360	to 30720	over 90	to 135
over 7680	to 15360	over 15360	to 30720	over 30720	to 61440	over 135	to 200
over 15360	to 30720	over 30720	to 61440	over 61440	to 122880	over 200	to 300
over 30720	to 61440	over 61440	to 122880	over 122880	to 245760	over 300	to 450
over 61440	to 122880	over 122880	to 245760	over 245760	to 491520	over 450	to 675
over 122880	to 245760	over 245760	to 491520	over 491520	to 983040	over 675	to 1012.5
over 245760	to 491520	over 491520	to 983040	over 983040	to 1966080	over 1012.5	to 1518.75
over 491520	to 983040	over 983040	to 1966080	over 1966080	to 3932160	over 1518.75	to 2278.125
over 983040	to 1966080	over 1966080	to 3932160	over 3932160	to 7864320	over 2278.125	to 3417.1875
over 1966080	to 3932160	over 3932160	to 7864320	over 7864320	to 15728640	over 3417.1875	to 5125.78125
over 3932160	to 7864320	over 7864320	to 15728640	over 15728640	to 31457280	over 5125.78125	to 7688.671875
over 7864320	to 15728640	over 15728640	to 31457280	over 31457280	to 62914560	over 7688.671875	to 11533.0078125
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over 125829120	to 251658240	over 251658240	to 503316480	over 503316480	to 1006632960	over 38925.0000000	to 58387.5000000
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